



# Scholle IPN

## DECLARATION OF CONFORMITY

Manufacturer / Supplier <b>Scholle IPN Europe B.V.</b> Jellinghausstraat 38, 5048 EA Tilburg, The Netherlands <b>Scholle IPN UK Ltd</b> Unit 12A, Follingsby Close, GATESHEAD NE10 8YG, United Kingdom	
Products <b>606164, BW 0003 APM 1F 2020/8000 CO</b>	Components (from inside to outside) <b>PE, PE/MPET/PE</b>
Origin of materials; EU	
Directives and regulations complied with, including amendments up to date; <b>Regulation (EC) 10/2011</b> 14 January 2011 on plastic materials and articles intended to come into contact with food. <b>Regulation (EC) 1935/2004/EC</b> 27 October 2004 on materials and articles intended to come into contact with food. <b>Regulation (EC) 2023/2006/EC</b> 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food. <b>Regulation (EC) 1895/2005/EC</b> 18 November 2005 on the restriction of use of certain epoxy derivatives. <b>Directive 94/62/EC</b> 20 December 1994 on packaging and packaging waste.	
The raw material and bags referenced above are, under normal and foreseeable conditions fit for use: -In contact; liquid food products, pH 2-10. -Filling / handling conditions; Product filling temp max 85°C. Fitment resistance temp max 85°C. -Storage conditions; freezing up to ambient for up to 36 months after bag making. -Surface / Volume; 6 dm <sup>2</sup> / kg	
The conformity is understood to be subject to conformity with the conditions for storage, handling and use, taking into account the specific characteristics of the material or object, conditions as laid down by professional practices or codes.	
In the event of a change in the packaged product, its composition or its intended use, as well as in the event of a change in the conditions for using the material or bags, the persons for whom this declaration is intended must ensure the compatibility of the content(s) for which he/she then accepts responsibility.	
This declaration of compliance has been drawn up on the basis of (tick the relevant boxes, if concerned): <input checked="" type="checkbox"/> Declaration(s) by suppliers of raw materials <input checked="" type="checkbox"/> Analyses of overall migration Simulants; acetic acid, ethanol, olive oil or isooctane for 10 days @ 40°C. <input checked="" type="checkbox"/> Analyses of the substances subject to limitation	

refs	cas	name	SML
22660	000111-66-0	1-octene	15
18820	000592-41-6	1-hexene	3
10120	000108-05-4	vinyl acetate	12
89040	na	Stearic acid, zinc salt	25
68320	2082-79-3	octadecyl 3(3,5-di-tert-butyl-4-hydroxyphenyl) propionate	6
46640	128-37-0	2,6-Di-tert-butyl-p-cresol	3

Presence of dual-use additives

E551	0007631-86-9	Silicium Dioxide
E553B	0014807-96-6	Talc
E170	0000463-79-6	Carbonic acid
E171	0013463-67-7	Titanium dioxide
E172	0001332-37-2	Iron oxide

The raw materials used are all from virgin materials. We do not use (post consumer) recycled materials.

Scholle IPN does not on a routine base perform organoleptic tests. It is the responsibility of Scholle IPN and/or the industrial food packers to ensure that our product does not bring a deterioration of the organoleptic characteristics of the foodstuff.

This declaration is valid for a period of three years. It will be renewed in all cases where the previous conformity is no longer ensured and in the case of changes in the regulations.

Standards and other related documents used

**EN13427 : 2004**

Packaging. Requirements for the use of European standards in the field of packaging and packaging waste.

**EN13428 : 2004**

Packaging. Requirements specific to manufacturing and composition. Prevention by source reduction.

**EN13431 : 2004**

Packaging. Requirements for packaging recoverable in the form of energy recovery, including specification of minimum inferior calorific value.

Name and position of the signatory

**Anne-Marie Wullink**  
Regulatory & Compliance  
Manager

**Date**  
21<sup>th</sup> of November 2017

**Signature**



I declare that the packaging to which this declaration relates is in conformity with the essential requirements of the Directives, standards and other related documents stated above.

